



	Surface	Only use on top of 2K painted surfaces. Check other substrates for compatibility and adhesion / peelability!
	Preperation	Polish surface before application. Scratches causes stronger adhesion / more difficult peelability!
	Thinner / Reducer	None.
	Spraygun	1,2 - 1,4 mm at 26 - 29 psi.
	Layer thickness	Min. 4 wet layers. Min. 120my dry layer thickness required!
	Flash Off - / Drying Time	Between single layers: 15 min. at 30 °C. Dries best with air circulation! Before Clear coat: ca. 30 min. at 60°C after last layer flashed off!
	Basecoats (Color)	Can be painted over with water- and solvent-based 1K base coats (Automotive standard).
	ClearCoat	CARDIP 80 / 90 Series ClearCoats.
	Viscosity & temperature	21-28 s (DIN 4 / 20 °C). Processing temperature: 20-30 °C.
	Storage	Store between 5 °C and 30 °C. Storage stability unopened at 20 °C: 12 months.
	Yield	1L sufficient for up to 1,5 m ² fully built up in 4 layers.

All current safety regulations, national legislation and requirements established by professional associations have to be strictly observed for the usage of this product. All information contained herein is based on practical experience and is given in good faith. No warranty is impressed or implied as the use of the product is outside the control of the company. Users should determine the suitability of a product or system for their own particular purposes.

The product is intended for commercial use.